

## WE LISTEN. WE OBSERVE. WE OPTIMIZE.

# **ABRASIVE BELT TOOLS** CONTACT ARMS & ABRASIVE BELTS SYSTEM SOLUTIONS

Dynabrade Abrasive Belt Tools can be used for a variety of applications including sanding, blending, finishing and weld removal. The versatility of these tools is amplified by the variety of Contact Arms and types of abrasives these tools will support. Coated Abrasive Belts will make quick work of material removal applications such as sanding down a t-weld. Non-Woven Nylon or Polishing Belts will produce your desired finish in hard-to-reach areas with ease.

SCAN CODE FOR VIDEO TUTORIAL: Converting tool to die grinder



@metal\_sculptor\_kevin\_stone @dynabrade\_inc @Lexi\_dynabrade

## **ABRASIVE BELT TOOLS FOR 18" LONG BELTS**

#### DYNAFILE® II ABRASIVE BELT TOOL



#### **MODEL 40320**

- .5 hp, 7° Offset, 20,000 RPM, Front Exhaust
- Includes 11206 Contact Arm
- For 18" long Abrasive Belts, 1/8" to 3/4" wide

#### **40321 VERSATILITY KIT**

#### Includes:

 40320 Dynafile<sup>®</sup> II, (3) Contact Arms (11203, 11204, 11206), Abrasive Belt Sample Pack, assortment of Platen Pads, 1/4" Collet for Die Grinder use, Wrenches, Carrying Case



#### ELECTRIC DYNAFILE® II ABRASIVE BELT TOOL



#### MODEL 40610

- 10,000 RPM, 120 V (AC), 7 Amp, 60 Hz
- Includes 11203 Contact Arm
- For 18" long Abrasive Belts, 1/8" to 3/4" wide

#### 40611 VERSATILITY KIT

#### Includes:

 40610 Electric Dynafile<sup>®</sup> II, (3) Contact Arms (11202, 11203, 11204), Abrasive Belt Sample Pack, assortment of Platen Pads, Carrying Case



#### DYNABRADE NITRO SERIES™ NITROFILE ABRASIVE BELT TOOL



#### **MODEL NF1**

- .5 hp, 7° Offset, 20,000 RPM, Gearless, Front Exhaust
- Includes 11203 Contact Arm
- For 18" long Abrasive Belts, 1/4" to 3/4" wide

#### NF1VK VERSATILITY KIT

Includes:

 NF1 NitroFile, (2) 11203 Contact Arms, (1) 11204 Contact Arm, Abrasive Belt Sample Pack, Carrying Case



## **CONTACT ARMS FOR 18" LONG ABRASIVE BELTS**

Interchangeable Contact Arms increase the versatility of Abrasive Belt Tools. These varying shapes allow the operator to focus the energy of the tool at different portions of the belt. For example, the 11204 Contact Arm allows the operator the clearence to grind a contour shape with the slack of the belt.

#### SCAN CODE FOR VIDEO TUTORIAL: How to change contact arms



PART NUMBER	COMMENTS	BELT SIZE (W X L)	CONTACT WHEEL ASSEMBLY (Includes bearing and shaft)	PLATEN PAD
	<ul> <li>Work on broad areas</li> <li>Leave in-line scratch</li> <li>Blend spot welds</li> </ul>	1/2" x 18"	11088 5/8" dia. x 3/8" wide, rubber	11025 1/2" wide; Soft
11201	<ul> <li>45 PSIG maximum</li> <li>Enter channels as small as 7/16"</li> </ul>	1/2" x 18"	11068 5/16" dia. x 3/8" wide, steel	11027 1/2" wide; Thin
	• Enter 5/16" x 3/4" openings	1/4" x 18"	11074 5/8" dia. x 1/8" wide, rubber	11032 1/4" wide; Soft
11203       Order 11312 for heavy-duty version.	<ul> <li>Standard on Models 40335, 40610 and 40615</li> <li>Grind over contact wheel or platen</li> </ul>	1/2" x 18"	11078 5/8" dia. x 3/8" wide, rubber	11025 1/2" wide; Soft
11204, 11305	<ul> <li>Unique offset design</li> <li>Strap polishing is easy with this arm</li> </ul>	1/4" or 1/2" x 18"	11204: 11080 Wheel, 1" dia. x 3/8" wide, 90 duro 11305: 11093 Wheel, 1" dia. x 3/8" wide, 40 duro (Both wheels radiused rubber)	None
11206       Order 11326 for heavy-duty version.         Image: Constraint of the second se	<ul> <li>Standard on Models 15400, 40320, 40330 and 40381</li> </ul>	5/8" or 3/4" x 18"	11282 3/4" dia. x 5/8" wide, rubber	11109 3/4" wide; Hard
11220, 11300, 11301, 11341	<ul> <li>45 PSIG maximum</li> <li>Offset design and miniature contact wheels</li> <li>2" strap polish in offset area; polish turbine blades and other contours</li> </ul>	11220: 5/8" or 3/4" x 18" All Others: 1/2" x 18"	11220: 11352 5/16" dia. x 5/8" wide, steel 11300: 11332 1/4" dia. x 3/8" wide, steel 11301: 11068 5/16" dia. x 3/8" wide, steel 11341: 11342 5/16" dia. x 3/8" wide, rubber	None None None None
	<ul> <li>Grind corners, enter grooves, strap polish</li> <li>"V" shape wheel</li> </ul>	1/4" x 18"	11086 1" dia. x 3/8" wide, tapered rubber, 90 duro	None

### CONTACT ARMS (CONTINUED)



PART NUMBER	COMMENTS	BELT SIZE (W X L)	CONTACT WHEEL ASSEMBLY (Includes bearing and shaft)	PLATEN PAD
11304 "The Banana Arm" USA Government National Stock No. 5130012769560	<ul> <li>Work on broad areas; levels in-line scratch; blend stainless</li> </ul>	1/2" x 18"	11078 5/8" dia. x 3/8" wide, rubber	None
	<ul> <li>Heavy-duty steel</li> <li>Grind over contact wheel or platen</li> </ul>	1/2" x 18"	11078 5/8" dia. x 3/8" wide, rubber	11025 1/2" wide; Soft
11314	<ul> <li>45 PSIG maximum</li> <li>File round openings as small as 7/16"</li> </ul>	1/4" x 18"	11066 5/16" dia. x 1/8" wide, steel	11034 1/4" wide; Soft
11320 Offset Arm	<ul> <li>For flat grinding using platen at or near corners and edges of large radius round</li> <li>Contact wheel is offset to prevent gouging</li> </ul>	1/2" x 18"	5/8" dia. x 3/8" wide, rubber	11026 1/2" wide; Hard
11321	<ul> <li>45 PSIG maximum</li> <li>Work on contact wheel or platen pad</li> </ul>	1/2" x 18"	11070 7/16" dia. x 3/8" wide, rubber	11025 1/2" wide; Soft
11322	<ul> <li>Guide-cut</li> <li>Removes raised material within .020" or less without undercutting</li> </ul>	1/2" x 18" 60 to 80 grit	11090 5/8" dia. x 3/8" wide, rubber	None
11325	<ul> <li>For flat grinding and heavy stock removal</li> </ul>	1/2" x 18"	11078 5/8" dia. x 3/8" wide, rubber	11024 Steel Platen
11330	• Enter 1/2" x 1/2" openings	1/4" x 18"	11072 7/16" dia. x 1/8" wide, brass	11034 1/4" wide; Thin
11337	• Enter channels as narrow as 9/16"	1/2" x 18"	11076 7/16" dia. x 3/8" wide, steel	11027 1/2" wide; Thin
11360	<ul> <li>Unique offset design</li> <li>Grind over contact wheels or strap polish</li> </ul>	1/2" x 18"	11078 5/8" dia. x 3/8" wide, rubber	None

## DYNACUT<sup>™</sup> COATED ABRASIVE BELTS

ABRA	SIVE	BEL Y-V			Cen Zir	ramic Alumina ( ramic Alumina ( conia Alumina ( uminum Oxide (A	(CER) (Z/A)	
			DYNAFIRE" PCER	DYNACUT" CER	DYNACUT™ Z/A	DYNACUT™ A/O		
Length	Width	Grit	Item #	Item #	Item #	Item #	Qty	
		60	79095			90211	50	
		80	79118	82558	79024	92228		
	1/8"	120	79186	82563	79025	92229		
	(3 mm)	180				92232	50	
		220				92233		
		320				92234		
		36			79070			
		40	79119		79026	91142	50	
		60	79120	82554	79027	91114		
	1/4"	80	79121	82559	79028	91115		
	(6 mm)	120	79187	82564	79029	91116		
		180				90224		
		220				90225		
		320				90226		
IM)		24			79014			
<b>18"</b> (457 MM)		36		82546	79015			
(4)		40	79122	82550	79030	91143		
18-		60	79123	82555	79031	91117		
	1/2" (13 mm)	80	79124	82560	79032	91118	50	
	(10 1111)	120	79188	82565	79033	91119		
		180			79082	90244		
		220			79087	90245		
		320				90246		
		24			79016			
		36		82547	79017			
		40	79125	82551	79034	91144		
		60	79126		79035	91123		
	3/4" (19 mm)	80		82561	79036	91124	50	
	(. <i>.</i> ,,	120	79127	82566	79037	91125		
		180	79189		79083	90254		
		220			79088	90255		
		320				90256		

**ABRASIVE GRAINS** 

## **ABRASIVE BELT ASSORTMENT PACK**

#### 79201 1/2" wide x 18" long

- DynaCut<sup>™</sup> Zirconia Alumina Belts: (5) 79031, (5) 79032

- DynaBrite<sup>®</sup> Surface Conditioning Belt: (1) 78020

dynabrade.com 🖪 🖸 🕩 🗓

## SCALLOPED-EDGE DYNACUT™ COATED ABRASIVE BELTS

ABRASIVE GRAINS Ceramic Alumina (CER) Aluminum Oxide (A/O)						
			DYNACUT™ CER	DYNACUT™ A/O		
Length	Width	Grit	Item #	Item #	Qty	
		60	92149			
<b>18"</b> (457 mm)	1/2" (13 mm)	80	92150	92165	25	
(107 1111)	(,	120	92151	92166		

## DYNAPREP<sup>™</sup> NON-WOVEN NYLON ABRASIVE BELTS





#### DYNAPREP<sup>™</sup> PREMIUM PLUS

 The BEST choice for all finishing and blending applications. Provides the lowest total cost of consumable tooling.

#### DYNAPREP<sup>™</sup> PREMIUM

- The BETTER choice for finishing and blending applications that demand a higher performance product.

#### **DYNAPREP**<sup>™</sup>

 The GOOD choice for all finishing and blending applications on a variety of materials.

			DYNAPREP™ PREMIUM PLUS	DYNAPREP™ Premium	DYNAPREP™	
Length	Width	Grade	Item #	Item #	Item #	Qty
<b>18"</b> (457 MM)	<b>1/4</b> " (6 mm)	Coarse	79504	90231	78015	
		Medium	79505	90229	78016	
		Very Fine	79506	90228	78017	
		Super Fine			78018	
	1/2" (13 mm)	Coarse	79516	90297	78019	
		Medium	79517	90292	78020	10
		Very Fine	79518	90248	78021	IU
		Super Fine			78022	
	<b>3/4</b> " (19 mm)	Coarse	79528	90299	78024	
		Medium	79529	90294	78025	
		Very Fine	79530	90258	78026	
		Super Fine			78027	

ABRASIVE BELT TOOLS **D21-13**