

Preventative Maintenance Schedule

For All Dynabug® II Sanders

This service chart is published as a guide to expectant life of component parts. The replacement levels are based on average tool usage over one year. Dynabrade Inc. considers one year usage to be 1,000 hours.

Parts Common to all Models:

LEGEND	
T	Included in Tune-Up Kit
X	Type of wear, no other comments apply.
L	Easily lost. Care during assembly/disassembly.
D	Easily damaged during assembly/disassembly.
R	Replace each time tool is disassembled.



98222 – Tune-Up Kit

Index #	Part Number	Description	Number Required	High Wear 100%	Medium Wear 70%	Low Wear 30%	Non-Wear 10%
1	See Note	Screw	4		T		
2	96538	Lock Washer	8		T		
3	See Note	Pads	1			X	
4	95344	Screw	1		T		
5	95935	Washer	1		T		
6	54552	Bearing	1	T			
7	See Note	Pad Base	1				X
8	57896	Felt Seal	2	T			
9	94590	Pin	2				X
10	57899	Spring	2				X
11	57834	Rubber Grip	2			X	
12	57898	Clip	2				X
13	See Note	Shaft Balancer	1				X
14	56047	Key	1	T			
15	56046	Lock Ring	1				X
16	59057	Front Bearing Seal	1		T		
17	59083	Felt Seal	1	T			
18	58368	Bearing	2	T			
19	57893	Front Bearing Plate	1			X	
20	57113	Blade (5)/Rotor Set	1	T			
21	59051	Cylinder	1			X	
22	01024	O-Ring	1		T, L		
23	57891	Rear Bearing Plate	1			X	
24	98463	Retaining Ring	1		T, D		
25	57890	Isolator Post (4)	1			X	
26	See Note	Housing	1				X
27	96539	Screw	4		T		
28	57888	Throttle Lever	1				X
29	94590	Pin	1		T		
30	98459	O-Ring	1		T		
31	58363	Valve Stem	1		T		
32	59075	Speed Regulator	1			X	
33	01025	O-Ring	2		T		
34	95697	Retaining Ring	1		T		
35	01464	Seal	1		T		
36	58365	Tip Valve	1		T		
37	01468	Spring	1		T		
38	01494	Inlet Bushing	1				X
39	57897	Vacuum Tube	1				X
40	96540	Vacuum Port Cover	1		T		
41	57041	Comfort Platform	1				X
42	57065	Cone Muffler	1		T		
43	57066	Muffler Body	1			X	
44	56027	Muffler Insert	2	T			
45	69359	Muffler Cap	1	T			
46	57083	Vacuum Adapter	1			X	
47	96197	Dowel Pin	1		T, L		
48	95526	O-Ring	1		T, L		
49	57068	Vacuum Nozzle	1			X	
50	57067	Vacuum Tube	1			X	
51	57093	Vacuum Adapter	1			X	

Note: Please refer to page 4 of tool manual for specific part number and description.