

5" Pistol Grip Depressed Center Wheel Grinder

Safety, Operation and Maintenance – Save This Document and Educate All Personnel

Model	Thread	RPM	Exhaust
50340	5/8"-11	11,000	Rear

GRINDER



**LIFETIME
WARRANTY**

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⚠ WARNING

Read and understand this tool manual before operating your air tool. Follow all safety rules for the protection of operating personnel as well as adjacent areas. Always operate, inspect and maintain this tool in accordance with the American National Standards Institute (ANSI) Safety Requirements for the Use, Care and Protection of Abrasive Wheels – ANSI B7.1, Compressed Air and Gas Institute (CAGI) Safety Code for Portable Air Tools – B186.1, Code of Federal Regulation – CFR 29 Part 1910, European Committee for Standards (EN) Hand Held Non-Electric Power Tools – Safety Requirements and applicable State and Local Regulations.



Read and understand tool manual before work starts to reduce risk of injury to operator, visitors, and tool.



Eye protection must be worn at all times, eye protection to conform to ANSI Z87.1.



Ear protection to be worn when exposure to sound, exceeds the limits of applicable Federal, State or local statutes, ordinances and/or regulations.



Practice safety requirements. Work alert, have proper attire, and do not operate tools under the influence of alcohol or drugs.



Respiratory protection to be used when exposed to contaminants that exceed the applicable threshold limit values required by law.



Air line hazard, pressurized supply lines and flexible hoses can cause serious injury. Do not use damaged, frayed or deteriorated air hoses and fittings.

Some dust created by sanding, grinding, drilling, and other construction activities contain chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- Lead from lead-based paints
- Crystalline silica from bricks and cement and other masonry products
- Arsenic and chromium from chemically treated lumber

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

SAFETY and OPERATING INSTRUCTIONS



Carefully Read and Understand the General and Grinder sections found in Tool Safety and Operating Guidelines (PN00001676) Before Handling or Using Tool.

Carefully Read all instructions before operating or servicing any Dynabrade® Abrasive Power Tool. Products offered by Dynabrade are not to be modified, converted or otherwise altered from the original design.

Tool Intent: Depressed Center Wheel Grinders are used to grind; metal, stone, fiberglass or plastic surfaces using 7/8" center hole type 27 reinforced grinding wheels.

DO NOT USE Tool for Anything Other Than Its Intended Applications.

Training: Proper care, maintenance, and storage of your air tool will maximize tools performance and reduce chance for accident.

Employer's Responsibility: Provide operators with safety instructions and training for safe use of tools and accessories.

Report to Your Supervisor any Condition of the Tool, Accessories or Operation you Consider Unsafe.

MAINTENANCE INSTRUCTIONS

Important: To keep tool safe, a Preventative Maintenance Program is recommended. The program should include inspection of the tool and all related accessories and consumables, including air lines, pressure regulators, filters, oilers, etc. (refer to CAGI B186.1 for additional maintenance information). If accessory or tool breakage occurs, investigate failure to determine the cause and correct before issuing tool for work. Use the following schedule as a starting point in developing a Preventative Maintenance Program. If tool does not operate properly (RPM, vibration, start/stop) after these scheduled checks or at any time, the tool must be repaired and corrected before returning tool to use.

INSTALLATION

- To ensure long life and dependable service, use a Closed Loop Air System and Filter-Regulator-Lubricator (FRL) as diagramed below.
- Each tool should have its own dedicated hose connected to an air supply FRL. Quick disconnects should be installed at the FRL in an effort to reduce contamination into the tool. Securely affix all fittings and hose assemblies.
- It is strongly recommended that all Dynabrade rotary vane air tools be used with a Filter-Regulator-Lubricator to minimize the possibility of misuse due to unclean air, wet air or insufficient lubrication. Dynabrade recommends the following: **10681** Air Line Filter-Regulator-Lubricator — Provides accurate air pressure regulation, two-stage filtration of water contaminants and micro-mist lubrication of pneumatic components.
- Dynabrade recommends 1 drop of air lube per minute for each 20 SCFM (example: if the tool specification states 40 SCFM, set the drip rate on the filter-lubricator to 2 drops per minute). **95842** Dynabrade Air Lube is recommended.

MAINTENANCE SCHEDULE

Maintenance schedules depend on the type and style of tool. Refer to page 3 to reference symbols associated with specific maintenance items/areas. Match maintenance schedules accordingly. See page 4 for any additional maintenance information.

Note: Turbine style air motors do not require oil.

Daily (every 8 hours):

- Inspect tool and accessories for damage or broken parts. Replace items as necessary to ensure proper operation and safety.
- **O** Lubricate motor as recommended. Use **95842** Dynabrade Air Lube (10W/NR). Apply 1 drop/minute of air lube per 20 SCFM.
- Check air line pressure with a gage. (MAX. 90 PSIG or 6.2 Bar operating pressure at the air inlet of the tool.)
- **W** Lubricate wick system and right angle gears through gear case fitting. Apply 3 plunges of **95848** Gear Oil. Use **95541** Lubricant Gun (Prime lubricant gun before use).
- Check tool for proper operation: If operating improperly or demonstrates unusual vibration, the tool must be serviced and problem corrected before further use.

Every 20 Hours/Once a Week (which ever comes first):

- Measure RPM (speed) by setting air pressure to 90 PSIG (6.2 Bar) at tool inlet, without accessory mounted, while the tool is running. Using tachometer, check spindle speed of the tool. Unless otherwise stated the

no-load speed may not exceed the rated speed. If tool speed exceeds maximum rated RPM, service as required and correct before use.

- If tool is running too fast: look for worn, damaged or missing governor, air control rings and silencer(s). Service as required.
- If tool is running too slow: look for malfunctioning governor, clogged inlet screen, silencer(s) or air stream. Service as required.

Note: Special care must be taken when servicing governors. Refer to specific tool manual for governor instructions and/or speed control devices. Governor assemblies made from molded plastic components are non-serviceable and must be replaced.

Every 50 Hours:

- **G** Lubricate planetary gears through gear case fitting with 3 plunges of **95544** Grease. Use **95541** Lubricant Gun. (Prime lubricant gun before use).

REPAIR

- Use only genuine Dynabrade replacement parts to ensure quality. To order replacement parts, specify Model#, Serial# and RPM of your air tool.
- Mineral spirits are recommended when cleaning the tool and parts. Do not clean tool or parts with any solvents or oils containing acids, esters, ketones, chlorinated hydrocarbons or nitro carbons.
- A Motor Tune-Up Kit is available which includes high wear and medium wear motor parts.
- Air tool markings must be kept legible at all times, if not, reorder housing and replace. User is responsible for maintaining specification information.

- After maintenance is performed on tool, add a few drops of **95842** Dynabrade Air Lube to the tool inlet and start the tool a few times to lubricate air motor. Verify RPM (per 20 hr maintenance schedule), vibration and operation.

HANDLING & STORAGE

- Use of tool rests, hangers and/or balancers is recommended.
- Protect tool inlet from debris (see Notice below).
- **Do Not** carry tool by air hose or near the tool throttle lever.
- Store accessories in protective racks or compartments to prevent damage.
- Follow the handling instructions outlined in the operating instructions when carrying the tool and when changing accessories.
- Protect accessories from exposure to water, solvents, high humidity, freezing temperature and extreme temperature changes.

END OF USE/DISPOSAL

When tool has reached its end of useful service, disassemble tool into its primary components (i.e. steel, aluminum and plastic) and recycle or discard per local, state and/or federal regulations as to not harm the environment.

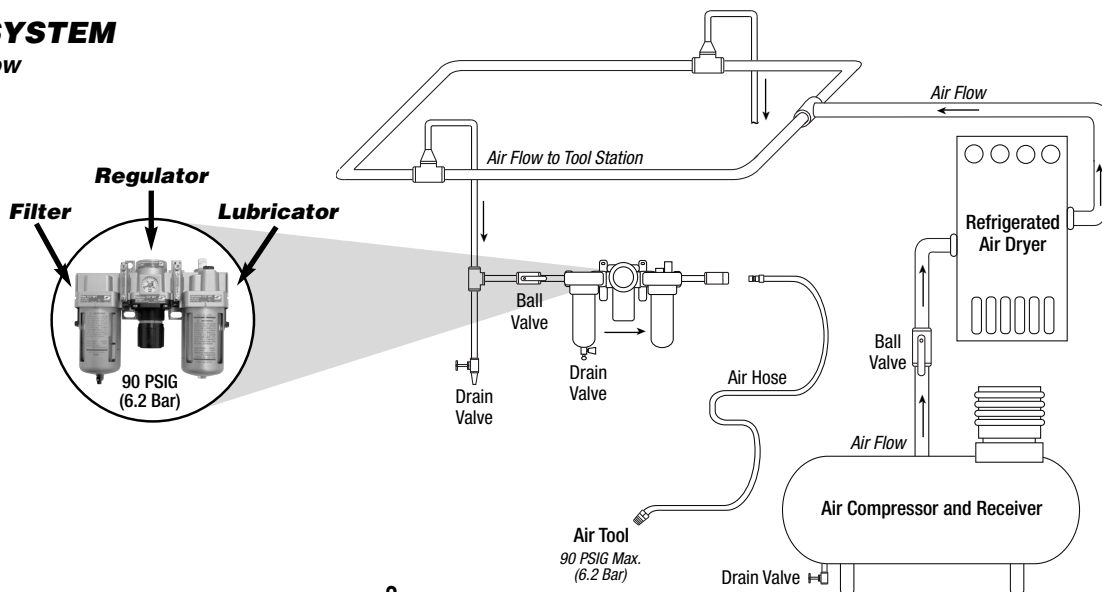
NOTICE

All NationalDetroit/Dynabrade air motors use the highest quality parts available and are manufactured to exacting tolerances. Air motor failures are often traced to lack of lubrication or unclean air supply. Compressed air can force dirt and other contaminants into motor bearings causing early failure. Contaminants can score cylinder wall and vanes resulting in reduced efficiency and power. Our warranty obligation is contingent upon proper use of our tools. Air motors which have been subjected to misuse, contaminated air or lack of lubrication will void warranty.

CLOSED LOOP AIR SYSTEM

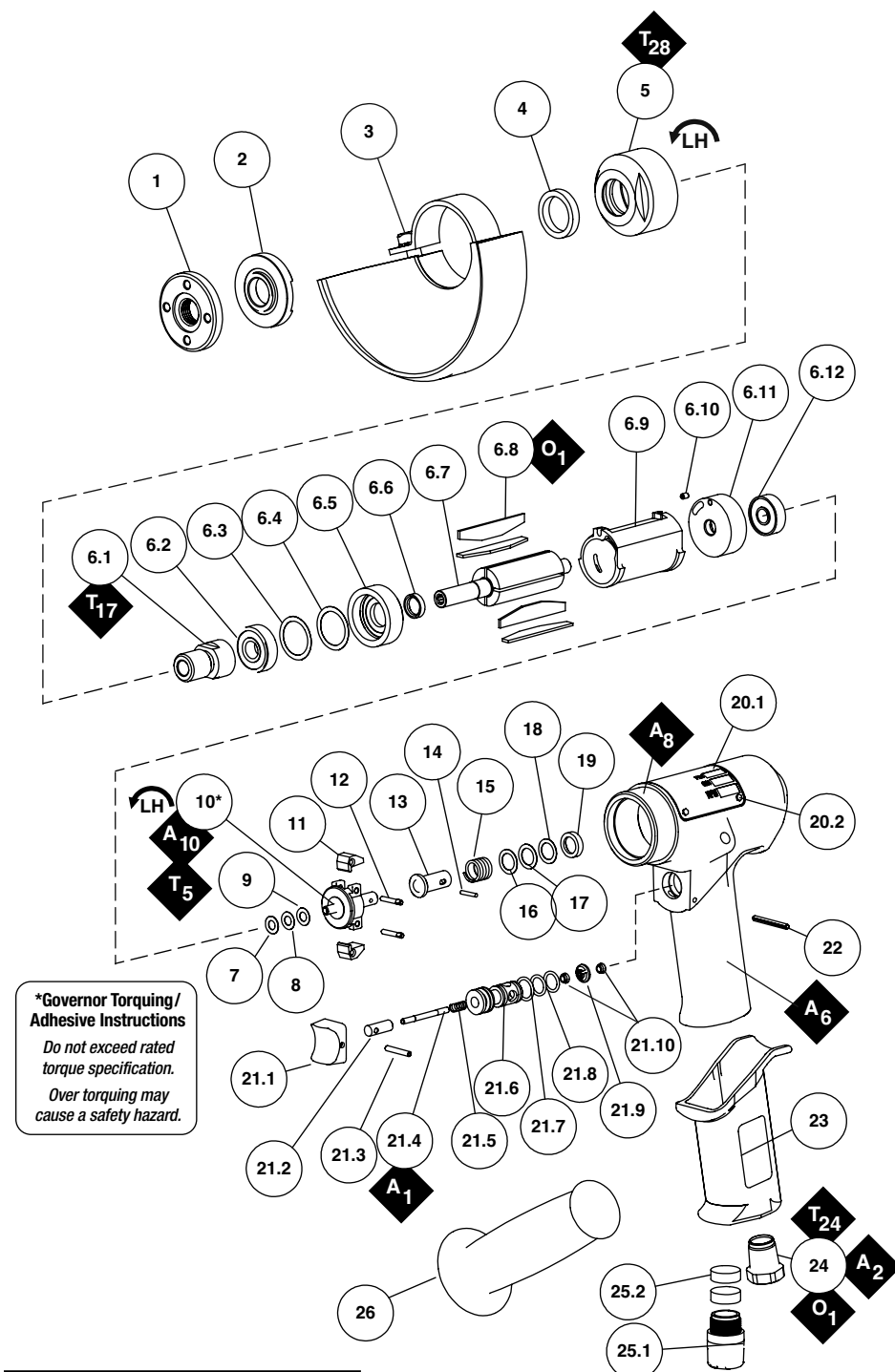
Sloped in Direction of Air Flow

- Dynabrade Air Power Tools are designed to operate at 90 PSIG (6.2 Bar) maximum air pressure at the tool inlet, when the tool is running. Use recommended regulator to control air pressure.
- Ideally the air supply should be free from moisture. To facilitate removing moisture from air supply, the installation of a refrigerated air dryer after the compressor and the use of drain valves at each tool station is recommended.



Lubricator Setting

1 Drop/Minute per 20 SCFM



ITEM	P/N	DESCRIPTION	QTY.
1	53696	FLANGE	1
2	53295	BACKUP FLANGE	1
3	55065	GUARD ASSEMBLY	1
4	55031	FELT SEAL	1
5	55029	COVER	1
6	55060	MOTOR ASSEMBLY	1
6.1	55064	ADAPTER	1
6.2	01007	BEARING	1
6.3	01293	SHIM - .001" (.025 MM) THK.	AR
6.4	01294	SHIM - .002" (.05 MM) THK.	AR
6.5	55026	FRONT BEARING PLATE	1
6.6	01010	SPACER	1
6.7	55025	ROTOR	1
6.8	01185	VANE 4/pkg	1
6.9	01028	CYLINDER	1
6.10	50767	PIN	1
6.11	01743	REAR BEARING PLATE	1
6.12	02649	BEARING	1
7	96255	SHIM - .015" (.380 MM) THK.	AR
8	96256	SHIM - .005" (.127 MM) THK.	AR
9	96257	SHIM - .003" (.076 MM) THK.	AR
10	55032	GOVERNOR CAGE	1
11	50399	GOVERNOR WEIGHT	2
12	50938	GROOVED PIN	2
13	55054	GOVERNOR VALVE	1
14	50470	PIN	1
15	07169	SPRING	1
16	95704	SHIM - .020" (.508 MM) THK..	AR
17	95703	SHIM - .015" (.381 MM) THK.	AR
18	95702	SHIM - .010" (.254 MM) THK.	AR
19	50471	SPRING HOLDER	1
20	55050	HOUSING ASSEMBLY	1
20.1	55049	WARNING LABEL	1
20.2	95442	RIVET	4
21	55058	TRIGGER ASSEMBLY	1
21.1	55035	TRIGGER	1
21.2	55043	TRIGGER POST	1
21.3	50936	PIN	1
21.4	55052	VALVE STEM	1
21.5	96069	SPRING	1
21.6	55039	BUSHING	1
21.7	50939	O-RING	1
21.8	02027	O-RING	2
21.9	55041	VALVE	1
21.10	55051	VALVE STOP	2
22	96025	PIN	1
23	55024	GRIP	1
24	56023	INLET BUSHING	1
25	69272	MUFFLER ASSEMBLY	1
25.1	69359	MUFFLER BODY	1
25.2	56027	MUFFLER INSERT	2
26	53163	HANDLE ASSEMBLY	1
—	94925	WRENCH - PIN	1
—	95263	WRENCH - 17 MM	1

AR - "As Required"

LIFETIME WARRANTY

To validate Dynabrade Lifetime Warranty, you must register each tool at: www.dynabrade.com. Registration of each tool at website is required. Dynabrade will not honor Lifetime Warranty on unregistered tools. Please view the entire Lifetime Warranty Policy at : www.dynabrade.com.

MACHINE SPECIFICATIONS

Model	Speed	Power	Air Consumption	Spindle Thread	Weight	Length	Height
50340	11,000 RPM	.7 hp (522 W)	31 SCFM 866 (LPM)	5/8"-11	3.4 lb. (1.5 kg)	6.1" (155 mm)	6.5" (165 mm)

Additional Specifications: Air Inlet Thread 1/4" NPT • Hose I.D. 3/8" (10 mm)
Visit dynabrade.com for your model's current vibration and sound data.

OPTIONAL ACCESSORIES



Dynaswivel®

Swivels 360° at two locations which allows an air hose to drop straight to the floor, no matter how the tool is held.

Part No. 94300 1/4" NPT



Motor Tune-Up Kit

Includes assorted parts to help maintain and repair motor.

Part No. 96047

REPAIR PROGRAM FOR NORTH AMERICA

Flat Rate Repair Program

- Charges include labor and all necessary parts needed to restore the tool to approved factory performance levels.

Contact Dynabrade for Pricing



REFERENCE CONTACT INFORMATION

American National Standards Institute (ANSI)

25 West 43 Rd St., 14th Floor • New York, NY 10036 • Tel: 1 (202) 293-8020

Compressed Air & Gas Institute

1300 Sumner Ave. • Cleveland, OH 44115-2851
Tel: 1 (216) 241-7333 • Fax: (216) 241-0105

European Committee for Standardization

Rue de Stassart 36 • B - 1050 Brussels, Belgium

International Organization of Standards

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