

# **REBEL SERIES** GRINDERS AND SANDERS



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Rebel series grinders and sanders are powerful tools designed to overcome the challenges of heavy-duty industrial applications. Grind through heavy welds, rapidly remove parting lines or cut & grind through large gates with the most powerful right-angle grinders and sanders from Dynabrade. The 1.3 hp tool provides operators with a lightweight & powerful tool while 2.8 hp tool varieties provide added power for substantial industrial applications.

Durability has been elevated to a new level with the Rebel Series. Innovative designs protect critical motor parts ensuring longevity and consistent performance as well as extending time between recommended maintenance.

The Rebel Series has been thoughtfully designed to be compatible with a wide variety of abrasive products. From coated abrasives used in surface preparation and blending to bonded abrasives for heavy duty grinding, cutting and notching, or specialized diamond abrasives for cutting thick, hardened epoxy resins the Rebel Series has a tool for the application.

#### **IDEAL INDUSTRIES**



### **POWER**

- Tackle heavy and extreme-duty applications with ease.
- Governor-controlled motor ensures consistent performance.

### DURABILITY

- Rugged, cast aluminum motor housing.
- "Wick Lube" system extends Rebel 1.3 hp gear life with simple lubrication.
- 1,000+ hours between recommended maintenance, Rebel 2.8 hp tools.

### **COMPATIBILITY**

- Work with fiber discs, layered flap discs, type 27, 29, 41 or 42 abrasive wheels using guard and flange configurations.
- Adjustable guards & vibration dampening handles allow for left or right-handed use.







American-made from the highest grade materials for long-life and high durability.





## **REBEL 1.3 HP SERIES** GRINDERS AND SANDERS



	FEATURE	BENEFIT
1	SPINDLE LOCK	Quick and easy abrasive changeout
2	ROTATIONAL EXHAUST	360° rotation, directs exhaust away from operator
3	VIBRATION DAMPENING HANDLE	Reduces vibration transfer to operator
4	"WICK LUBE" SYSTEM	Extends gear life
5	INSULATED THROTTLE HANDLE	Insulates operator's hand from cold air transfer

The Rebel 1.3 hp series is a family of sanders and grinders that deliver huge power in a compact, ergonomic package. The complete range of tools can mount and effectively drive commonly utilized abrasives for cutting, grinding and sanding applications. Operator safety and comfort while working were paramount to the Rebel series' design including features that protect from debris or keep an operators' body in a natural, ergonomic working position.

#### **SPIRAL BEVELED GEARS**

- Low vibration and even wear



#### **ROTATABLE MUFFLER**

 Directs exhaust away from operator



#### **MULTI-POSITION GUARD**

- Roates for operator protection and improved sightlines



# **1.3 HP DISC SANDERS** PREPARATION & BLENDING

Rebel 1.3 hp disc sanders are the perfect combination of speed and power for use with Dynafire<sup>™</sup> premium ceramic coated abrasive fiber discs. The productivity enhancing combination makes short work of medium to heavy-duty blending and preparation applications.





and to prevent gouging.

THERMOPLASTIC BACK-UP PADS

 Fins help expel heat from disc pad extending disc life



Dia.	Part No.	Pad MOS RPM	Center Hole Dia.	Female Thread	Density
	50150		-	M14 x 2	Medium
	50288		5/8"	-	Hard
4-1/2" (115 mm)	50289	13,000	-	3/8" - 24	Hard
	51148		5/8"	-	Medium
	51149		-	5/8" - 11"	Medium
	50151		-	M14 x 2	Medium
5" (125 mm)	50296	12,000	5/8"	-	Hard
,	51150		5/8"	-	Medium
	50152		-	M14 x 2	Hard
7" (180 mm)	50297	8,500	5/8"	_	Medium
(100 mm)	51151		5/8"	-	Hard

#### **RUBBER MOLDED BACK-UP PADS**

- Spiral ribs provide contact points and form air-flow channels, extending disc life



Dia.	Part No.	Pad MOS RPM	Thread	Density	
( 1/0" (115)	50157	10 500	M14 x 2		
4-1/2" (115 mm)	50281	13,500	5/8" - 11" Female	Medium	
5" (125 mm)	50282	13,000	5/8" - 11" Female	Mealum	
7" (180 mm)	50283	8,600	5/8" - 11" Female		

#### FIBER DISC PHENOLIC BACK-UP PAD

- Includes 50267 pad assembly with 50268 locking nut

- 5/8"-11 female thread



Dia.	Part No.	Pad MOS RPM	Thread	Density
4-1/4" (110 mm)	50261	13,000	5/8" - 11" Female	Hard

Model No.	Diameter	RPM	Power	Vacuum Style	Max. Air Flow	Tool Thread	Weight	Height	Length
52631	4" (100 mm)					3/8"-24 Male	4.3 lb (1.9 kg)		
52634	4.5" (115 mm)	12,000					4.4 lb (2 kg)	3.3" (85 mm)	
52635	5" (125 mm)			4.4 lb (2 kg)					
52657		6,000		Non-Vaccum	5/8"-11 Male 43 SCFM (1,218 LPM)			10" (255 mm)	
52802		7,200	1.3 hp				4.5 lb (2 kg)	3-9/16" (90 mm)	
53868	7" (180 mm)	8,500	(969 W)						
52656		6,000				M14x2			
53869	-	8,500				M14XZ			
52596		12,000		Veeuum		E/0" 11 Mala	5.5 lb (2.5 kg)	4" (100 mm)	16" (410 mm)
52597		6,000		Vacuum		5/8"-11 Male	5.8 lb (2.6 kg)		

Additional Specifications Air Inlet 3/8" NPT | Air Hose I.D. 3/8" (10 mm) | Air Pressure 90 PSIG (6.2 Bar) Each model includes spiral face thermoplastic back-up pad. Abrasives shown are sold separately.

Always present the tool and abrasive to the work piece at a  $10^{\circ} - 15^{\circ}$  angle for efficient abrasive use

# **1.3 HP DEPRESSED CENTER WHEEL GRINDERS** HEAVY MATERIAL REMOVAL

Rebel 1.3 hp depressed center wheel grinders are a staple tool for metalworkers, fabricators and welders. Used to complete aggressive material removal applications with type 27 style bonded abrasives or blending and finishing applications with layered flap discs the Rebel 1.3 hp tool is versatile throughout the production floor.





#### DEPRESSED CENTER WHEEL GRINDER GUARDS

 Always use appropriate size guard for tool and follow abrasive speed recommendations.

Dia.	Part No.
4" (100 mm)	25214
4.5" (115 mm)	25212
5" (125 mm)	25215



Use optional backup flange for mounting high-profile abrasive flap discs with a 7/8" center hole. 53697 for 5/8"-11 models • 53630 for M14 x 2 models

#### **DEPRESSED CENTER FLAP WHEELS**





#### **TYPE 27-42 WHEEL**



Model No.	Diameter	RPM	Power	Vacuum Style	Max. Air Flow	Tool Thread	Weight	Height	Length
52630	4" (100 mm)	13,500			3/8"-24 Male 5/8"-11 Male accum (1,218 LPM) M14x2	3/8"-24 Male	4.8 lb (2.2 kg)	3.4" (85 mm)	
52632	4.5" (115 mm)					5/8"-11 Male			
52638	4.3 (113 mm)	12.000	1.3 hp (969 W)	Non-Vaccum		5.1 lb (2.3 kg)	– 3.8" (95 mm)	10" (255 mm)	
52633	5" (125 mm)	12,000		(	(.,,	5/8"-11 Male			
52639		5" (125 mm)					M14x2	5.4 lb (2.5 kg)	

Additional Specifications Air Inlet 3/8" NPT | Air Hose I.D. 3/8" (10 mm) | Air Pressure 90 PSIG (6.2 Bar) Each model includes safety guard and spanner wrench. Abrasives shown are sold separately.

# **1.3 HP CUT-OFF WHEEL TOOLS DIAMOND & TYPE 41**

The Rebel 1.3 hp vacuum diamond cutoff wheel tool utilizes 5" diameter wheels with 3/4" center hole for cutting, trimming and scoring in metalworking and composite fabrication applications.



#### **5" DIAMETER DIAMOND CUT-OFF WHEELS**

Utilized for fiberglass mold and flash trimming, plus trimming of composite components.

- Continuous Rim: Used most commonly for fiberglass cutting.
- Continuous Rim with Side Spoke: Used for sawing thicker material and curved surfaces, without jamming the wheel and stalling the tool.
- Gulleted/Slotted: Used for cutting fiberglass 3/4" thick or more.

Part No.	Center Hole	Thickness	Grit Wrap	Max RPM	Wheel Type	Grit	
93921		3/32"	1/8"		Continuous Rim		
93650	3/4"			15,000	Side Spoked	40/50	
93662					Gulleted / Slotted		

#### **OPTIONAL SCORING ASSEMBLY**

Includes three screws for attaching.

53545 - Skid allows 1/8" deep score.



Rebel Type 41, 1.3 hp cutoff grinders efficiently power reinforced cut-off wheels for cutting of fiberglass, composites, and metal in a wide variety of fabrication applications.



#### **CUT-OFF GRINDER GUARDS**

- Cut-off Tools are intended to be used with 4-1/2" and 5" Type 41 reinforced straight cut-off wheels with a 7/8" center hole.
- Grinders are equipped with specific designed guards and flanges for use with Type 41 wheels to provide maximum operator protection.
- 360° Rotational exhaust directs exhaust away from operator.
- Two-Position Side Handle for left or right hand use.



Always orient your work so that grinding wheels rotate away from sharp edges; grinding wheels can catch an edge and cause the grinder to kick back.

Model No.	Diameter	RPM	Power	Vacuum Style	Max. Air Flow	Tool Thread	Weight	Height	Length
52615	5" (125 mm)	12,000	1.3 hp	Vacuum	43 SCFM	3/8"-24	7.3 lb (3.3 kg)	8.4" (215 mm)	15.2" (385 mm)
52584	4.5" (115 mm)	13,000	(969 W)	N V	(1,218 LPM)	E/0" 11 M-L-	5.4 lb (2.4 kg)	(" (100 )	10" (055 )
52585	5" (125 mm)	12,000	-	Non-Vacuum		5/8"-11 Male	5.7 lb (2.6 kg)	4" (100 mm)	10" (255 mm)

Additional Specifications Air Inlet 3/8" NPT | Air Hose I.D. 3/8" (10 mm) | Air Pressure 90 PSIG (6.2 Bar) Abrasives shown are sold separately.

### **REBEL 2.8 HP SERIES** 7" & 9" GRINDERS AND SANDERS



Rebel 2.8 hp series grinders and sanders are powerful tools designed to overcome the challenges of heavy-duty industrial applications. Grind through heavy welds, rapidly remove parting lines or cut & grind through large gates with the most powerful right angle grinder or sander from Dynabrade, the Rebel 2.8 hp series.

Durability has been elevated to a new level; with 1,000+ hours of use between recommended maintenance, the Rebel 2.8 hp is a tool to depend upon. Industrial applications can be optimized using a variety of abrasives with an assortment of attachment options. Dynabrade has engineered optional guards, flanges, and backing pad configurations that make abrasive compatibility with the Rebel 2.8 hp Series easy!

	FEATURE	BENEFIT
1	10° OFFSET HANDLE	Promotes natural hand & wrist position
2	GOVERNOR-CONTROLLED MOTOR	Provides consistent power under load
3	SEALED GEAR CASE	Protects gears & reduces maintenance
4	AUTOBALANCER (MODEL SPECIFIC)	For reduced vibration
5	SPINDLE LOCK	Fast, easy abrasive changes
6	SAFETY-LOCK THROTTLE LEVER	Prevents accidental startup

#### **SPIRAL BEVELED GEARS**

- Specifically matched to ensure even wear.
- Sealed gear case with high-performance grease for 1,000+ hours of typical usage before recommended maintenance.

#### **ADJUSTABLE MUFFLER**

- Directs exhaust away from operator.
- Muffler cover can be positioned for left or right-handed operators.

#### **MULTI-POSITION GUARD**

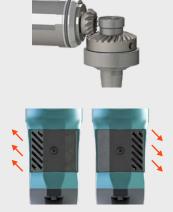
- Roates 67° from center for operator protection and improved sightlines.
- 5 screws safely secure guard.





MAX. LEFT

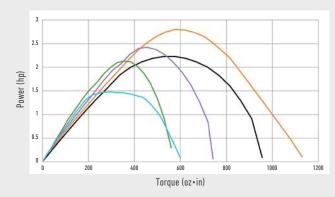
MAX. RIGHT





### **BEST-IN-CLASS TORQUE**

Competitive Comparison - 6,500 RPM Grinders



#### **POWER & TORQUE**

- By delivering power under load, Rebel
  2.8 hp grinders and sanders outperform competitors in heavy-duty applications.
- Compared to its competitors, the Rebel
  2.8 hp Series maintains greater power as torque demands increase.
- DYNABRADE
  Competitor 1
  Competitor 2
  Competitor 3

Competitor 4

REBEL SERIES 7

# **2.8 HP DISC SANDERS** PREPARATION & BLENDING

Rebel 2.8 hp disc sanders are the most desirable tool choice in sizable preparation, blending and MRO applications. Having a lower profile and even weight distribution improves sightlines and increases maneuverability for operators.





53279



Always present the tool and abrasive to the work piece at a  $10^{\circ} - 15^{\circ}$  angle for efficient abrasive use and to prevent gouging.



#### **DYNABRADE BACK-UP PADS**

- Spiral Face Thermoplastic back-up pad included with tool
- Spiral Face forms air-flow channels with spiral ribs to extend disc life
- Radial Rib expel heat from pad with fins



Spiral Face Rubber Molded

Radial Rib Thermoplastic

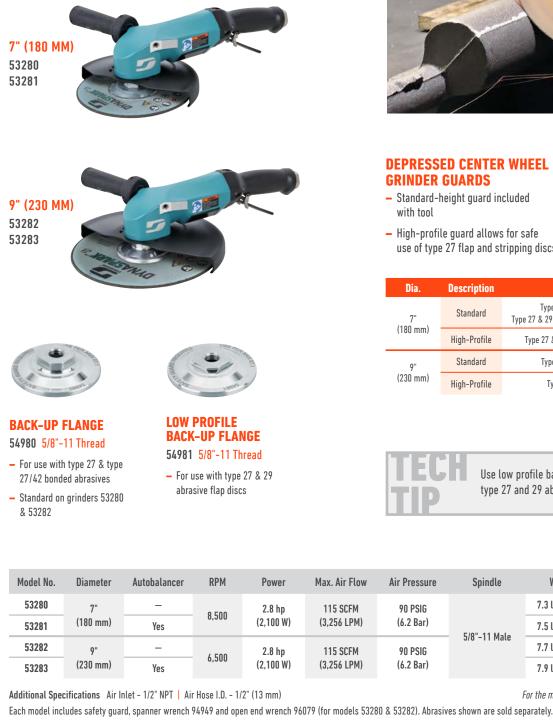
Dia.	Material	Туре	Density	Part No.	
	Thormonicotic	Spiral Face	Medium	51151	
7" (180 mm)	Thermoplastic	Radial Rib	Hard	50297	
	Rubber Molded	Spiral Face	Medium	50283	
9" (230 mm)	Thermoplastic	Spiral Face	Medium	50914	

Model No.	Diameter	RPM	Power	Vacuum Style	Autobalancer	Max. Air Flow	Tool Thread	Weight	Height	Length																	
53270	7"	0 500		Nen Veesum	-			6.2 lb (2.8 kg)	4.1" (104 mm)	12 /" (2/0 mm)																	
53271	(180 mm)	8,500		Non-Vaccum	Yes			6.5 lb (2.9 kg)	4.6" (117 mm)	13.4" (340 mm)																	
53272	9"	6,500	6,500	6,500	6,500	6,500	6,500	6,500	( 500	( 500	( 500	( 500	( 500	( 500	4 500						New Version	-		C/0" 11 M-L-	6.5 lb (2.9 kg)	4.1" (104 mm)	10 /" (0/0)
53273	(230 mm)															2.8 hp	Non-Vaccum	Yes	115 SCFM	5/8"-11 Male	6.8 lb (3.1 kg)	4.6" (117 mm)	13.4" (340 mm)				
53278	7"								(2,100 W)		-	(3,256 LPM)	5 LPM)	4.5 lb (2 kg)	( 0" (107	10" (/57 )											
53279	(180 mm)				Vaccum	Yes			7.5 lb (3.4 kg)	4.2" (107 mm)	18" (457 mm)																
53275	7" (180 mm)	8,500			-			6.6 lb (3 kg)	4.3" (109 mm)																		
53277	9" (230 mm)	6,500		Non-Vaccum	Yes		M14	6.8 lb (3.1 kg)	4.4" (112 mm)	13.4" (340 mm)																	

Additional Specifications Air Inlet - 1/2" NPT | Air Hose I.D. - 1/2" (13 mm) | Air Pressure 90 PSIG (6.2 Bar) Each model includes spiral face thermoplastic back-up pad, spanner wrench 94949. Abrasives shown are sold separately.

# **2.8 HP DEPRESSED CENTER WHEEL GRINDERS HEAVY MATERIAL REMOVAL**

Rebel 2.8 hp grinders are the most advantageous choice for demanding, high-torque grinding applications. Where some tools grind to a halt, the Rebel 2.8 hp grinder refuses to yield to the rigors of a fast-paced production environment.





#### **DEPRESSED CENTER WHEEL GRINDER GUARDS**

- Standard-height guard included with tool
- High-profile guard allows for safe use of type 27 flap and stripping discs

Spindle



Dia.	Description	Abrasive Usage	Part No.
7" (100 mm)	Standard	Type 27 & 42 bonded wheels, Type 27 & 29 flap discs, Type 27 stripping discs	54918
(180 mm)	High-Profile	54920	
9"	Standard	Type 27 & 42 bonded wheels	54919
(230 mm)	High-Profile	Type 27 stripping wheels	54921



Use low profile backup flange, 54981, to safely mount type 27 and 29 abrasive flap discs.

Weight

3280	7"	_	0 500	2.8 hp	115 SCFM	90 PSIG		7.3 lb (3.3 kg)	4.2"	13.4"
3281	(180 mm)	Yes	8,500	(2,100 W)	(3,256 LPM)	(6.2 Bar)	5/8"-11 Male	7.5 lb (3.4 kg)	(107 mm)	(340 mm)
3282	9"	-	( 500	2.8 hp	115 SCFM	90 PSIG	5/0 - I I Male	7.7 lb (3.5 kg)	4.2"	13.4"
3283	(230 mm)	Yes	6,500	(2,100 W)	(3,256 LPM)	(6.2 Bar)		7.9 lb (3.6 kg)	(107 mm)	(340 mm)

For the most current tool specifications, visit dynabrade.com

Height

Lenath

# **2.8 HP CUT-OFF GRINDERS** DIAMOND & TYPE 41

Used for trimming and cutting of fiberglass and composites while maintaining depth of cut of nearly 2 inches. Diamond wheels are clean cutting and long-lasting alternative to traditional bonded abrasive types. *Type 41 cut-off grinders are staple tools in metal fabrication applications. Foundries, ship and rail yards with large scale, heavy-duty applications benefit from the consistent power and enhanced durability the Rebel 2.8 hp series delivers.* 



#### **DIAMOND CUT-OFF GRINDER**

- Removable, non-marring base
- 7" (180 mm) wheel shroud has 1-1/4" (32 mm) outside diameter vacuum port that diverts airborne dust and debris to optional vacuum source
- Adjustable Wheel Shroud has 2 positions, 22.5° interval



#### DYNACUT™ DIAMOND SEGMENTED RIM CUT-OFF BLADE

94112

- 7" Dia. x .060" Thick x 7/8" Hole
- Ultra thin, "silent" metal core

	FEATURE	BENEFIT
1	ADVANCED BRAZED BONDING TECHNOLOGY	Extra-long life, greater diamond grain retention
2	ULTRA-THIN, "SILENT" METAL CORE	Reduces noise during cutting
3	ENVIRONMENTALLY FRIENDLY CUTTING	Fewer sparks and less grinding dust



#### **CUT-OFF GRINDER**

- Cut-off wheel guard covers 180° of grinding disc, providing front face protection for operators
- Multi-position guard adjusts to 7 different cutting positions in 22.5° intervals
- Over 1,000 hours of operation before recommended maintenance

Model No.	Diameter	RPM	Power	Vacuum Style	Max. Air Flow	Air Pressure	Tool Thread	Weight	Height	Length
53290	7"	0 500	2.8 hp	Non-Vaccum	115 SCFM	90 PSIG	E/0" 11 M I	0 / 11 / 2 0 1 )	₽ (" (100 )	1/0"//11
53291	(180 mm)	8,500	(2,100 W)	Vaccum	(3,256 LPM)	(6.2 Bar)	5/8"-11 Male	8.4 lb (3.8 kg)	7.6" (193 mm)	16.2" (411 mm)

Additional Specifications Air Inlet 1/2" NPT | Air Hose I.D. 1/2" (13 mm) Abrasives shown are sold separately.

# **DYNABRADE BONDED ABRASIVES**



DYNABOLT<sup>™</sup> A/O ALUMINUM OXIDE Good choice for carbon steel, stainless steel, cast iron



#### DYNASPARK<sup>™</sup> ZA Zirconia alumina

A better choice for carbon steel, stainless steel, alloys and gray iron



#### DYNAFIRE<sup>™</sup> CA CERAMIC ALUMINA

The best choice for carbon steel, stainless steel, alloys and gray iron

### SMALL DIAMETER REINFORCED CUT-OFF WHEELS

### **TYPE 1/41 CUTTING**

Product Name	Model No.	Diameter	Thickness	Arbor	Application	Туре
Dynabrade DynaBolt AO	79808		0.035		Cutting	Aluminum Oxide
Dynabrade DynaBolt AO	79810	4" (100 mm)	0.045	3/8	RAG Cutting	Aluminum Oxide
Dynabrade DynaFire CA	79813		3/16		Cutting	Ceramic Alumina



### TYPE 27/42 CUTTING

Product Name	Model No.	Diameter	Thickness	Arbor	Application	Туре
Dynabrade DynaBolt SS AO	79826	4.5" (115 mm)				Aluminum Oxide
Dynabrade DynaSpark ZA	79827	4.5" (115 mm)	0.0/5	7/8	RAG Cutting	Zirconia Alumina
Dynabrade DynaSpark ZA	79828	5" (130 mm)	0.045		Only	Zirconia Alumina
Dynabrade DynaBolt SS AO	79829	7" (180 mm)				Aluminum Oxide



### DEPRESSED CENTER GRINDING AND COMBINATION GRINDING/CUT-OFF WHEELS

### T27/42 COMBO - CUTTING AND GRINDING

Product Name	Model No.	Diameter	Thickness	Arbor	Application	Туре
Dynabrade DynaSpark ZA	79832	4" (100 mm)	1/8	5/8	RAG Combo Cutting and Grinding	Aluminum Oxide



### **T27 GRINDING**

Product Name	Model No.	Diameter	Thickness	Arbor	Application	Туре
Dynabrade DynaSpark ZA	79839	4" (100 mm)		E (0		Zirconia Alumina
Dynabrade DynaBolt AO	79840	4" (100 mm)		5/8	RAG Grinding	Aluminum Oxide
Dynabrade DynaSpark SS ZA	79842	4.5" (115 mm)		7/8		Zirconia Alumina
Dynabrade DynaBolt SS AO	79843	4.5" (115 mm)	1/4			Aluminum Oxide
Dynabrade DynaSpark SS ZA	79844	5" (130 mm)			Only	
Dynabrade DynaSpark ZA	79846	7" (180 mm)		E/0" 11		Zirconia Alumina
Dynabrade DynaSpark ZA	79848	9" (230 mm)		5/8"-11		



### WE LISTEN. WE OBSERVE. WE OPTIMIZE.



## **REBEL 1.3 AND 2.8 HP SERIES ACCESSORIES**

FOR AIRLINE CONNECTION, ERGONOMICS AND SAFETY



<b>AIR LI</b>	NES	
94820	5' (1.5 M)	3/8" dia.
94821	10' (3 M)	3/8" dia.
94822	25' (7.6 M)	3/8" dia.
94825	5' (1.5 M)	1/2" dia.
94826	10' (3 M)	1/2" dia.
94827	25' (7.6 M)	1/2" dia.

 Threaded connection promotes operator safety



#### **COUPLER & PLUG ASSEMBLY**

98265Female Coupler/Male Plug3/8" dia.98268Male Coupler/Female Plug3/8" dia.98273Female Coupler/Male Plug1/2" dia.98276Male Coupler/Female Plug1/2" dia.

- Two-stage release prevents recoil



SIDE HANDLE 53134

 Ergonomic, antivibration handle



**DYNASWIVEL®** 95461 3/8" dia. 95462 1/2" dia.

 Swivels 360° at two pivot points allowing the air hose to drop directly to the floor while providing superb tool handling

### **DYNABRADE MAINTENANCE PRODUCTS** For optimal rebel 1.3 and 2.8 HP series performance



#### **DYNABRADE AIR LUBE**

#### 95842 1 Pint

- 10W/NR, absorbs up to 10% of its weight in water
- Specifically formulated for Dynabrade air tools



### ULTRA GEAR GREASE

96664 <mark>45</mark> g

 High-performance grease
 Purge and re-grease gear case after 1,000 hours of operation



**GEAR OIL** 95848 2.5 oz.

 Formulated for Dynabrade geared tools utilizing a wick-type lubrication system



#### **MOTOR TUNE-UP KIT** 96644 2.8 HP 96100 1.3 HP

- Maintain your motor at peak performance
- Includes most wearable parts

REBEL SERIES D20-06

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