

Right Angle Grinder

Tool Manual – Safety, Operation and Maintenance

SAVE THIS DOCUMENT, EDUCATE ALL PERSONNEL

Models:

40250 – 120 V/60 Hz

Accepts 5" or 4-1/2" Type 27 Grinding Wheels
with 7/8" Arbor Hole



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⚠ WARNING

Read and understand this tool manual before operating your tool. Follow all safety rules for the protection of operating personnel as well as adjacent areas. For safety information, refer to Safety Requirements for the Use, Care and Protection of Abrasive Wheels – ANSI B7.1, Code of Federal Regulation – CFR 29 Part 1910, Safety Requirements and applicable State and Local Regulations.

SAFETY LEGEND

	⚠ WARNING Read and understand tool manual before work starts to reduce risk of injury to operator, visitors, and tool.	⚠ WARNING Practice safety requirements. Work alert, have proper attire, and do not operate tools under the influence of alcohol or drugs.	
	⚠ WARNING Eye protection must be worn at all times, eye protection to conform to ANSI Z87.1.	⚠ WARNING Ear protection to be worn when exposure to sound, exceeds the limits of applicable Federal, State or local statutes, ordinances and/or regulations.	
	⚠ WARNING Respiratory protection to be used when exposed to contaminants that exceed the applicable threshold limit values required by law.	⚠ WARNING Electric shock hazard. Avoid bodily contact with grounded objects, bodies of water. Do not damage cord set.	

⚠ WARNING

Some dust created by sanding, grinding, drilling, and other construction activities contain chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- Lead from lead-based paints
- Crystalline silica from bricks and cement and other masonry products
- Arsenic and chromium from chemically treated lumber

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

Caution: Hand, wrist and arm injury may result from repetitive work, motion and overexposure to vibration.

Tool Intent: Dynabrade Electric Right Angle Grinders are used to grind; metal, wood, stone, fiberglass or plastic surfaces.

GENERAL SAFETY RULES

WARNING! Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and /or serious personal injury.

SAVE THESE INSTRUCTIONS

Work Area

1. Keep your work area clean and well lit. Cluttered benches and dark areas invite accidents.
2. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Power tools create sparks which ignite the dust or fumes.
3. Keep bystanders, children, and visitors away while operating a power tool. Distractions can cause you to lose control.

Electrical Safety

1. Double Insulated tools are equipped with a polarized plug (one blade is wider than the other.) This plug will fit in polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way. Double Insulation eliminates the need for the three wire grounded power cord and grounded power supply system.
2. Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is grounded.
3. Don't expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
4. Do not abuse the cord. Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately. Damaged cords increase the risk of electric shock.
5. When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W." These cords are rated for outdoor use and reduce the risk of electric shock.

Personal Safety

1. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating power tools may result in serious personal injury.
2. **Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry, or long hair can be caught in moving parts.
3. **Avoid accidental starting. Be sure switch is off before plugging in.** Carrying tools with your finger on the switch or plugging in tools that have the switch on invites accidents.
4. **Remove adjusting keys or switches before turning the tool on.** A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
5. **Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enables better control of the tool in unexpected situations.
6. **Use safety equipment. Always wear eye protection.** Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.

Tool Use and Care

1. **Use clamps or other practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.
2. **Do not force tool. Use the correct tool for your application.** The correct tool will do the job better and safer at the rate for which it is designed.
3. **Do not use tool if switch does not turn it on or off.** Any tool that cannot be controlled with the switch is dangerous and must be repaired.
4. **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool.** Such preventative safety measures reduce the risk of starting the tool accidentally.
5. **Store idle tools in a high, dry place, locked up out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
6. **Maintain tools with care. Keep cutting tools sharp and clean.** Properly maintained tools, with sharp cutting edges are less likely to bind and are easier to control.
7. **Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tools operation. If damaged, have the tool serviced before using.** Many accidents are caused by poorly maintained tools.
8. **Use only accessories that are recommended by the manufacturer for your model.** Accessories that may be suitable for one tool, may become hazardous when used on another tool.
9. **Use the right tool.** Do not force small tools or attachments to do the job of a heavy duty tool.

Service

1. **Tool service must be performed only by qualified repair personnel.** Service or maintenance performed by unqualified personnel could result in a risk of injury.
2. **When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual.** Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of electric shock or injury.

SPECIFIC SAFETY RULES

1. **Always use proper guard with grinding wheel.** A guard protects operator from broken wheel fragments.
2. **Accessories must be rated for at least the speed recommended on the tool warning label.** Wheels and other accessories running over rated speed can fly apart and cause injury.
3. **Hold tool by insulated gripping surfaces when performing an operation where the tool may contact hidden wiring or its own cord.** Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
4. **Be aware of the acceptable processing of the material you are grinding.** Certain material can create an explosive environment.
(See Definitions of label symbols on pg. 3)

TOOL DESCRIPTION

5" (127mm) or 4-1/2" (114mm) Right Angle Grinder – Is a right angle electric hand tool with a 5/8"-11 spindle which includes: an on/off switch, side handle, a 5" guard, and is equipped with a 8 ft. cord set. A 4-1/2" guard is also supplied for use with 4-1/2" wheels.

ASSEMBLY and OPERATION INSTRUCTIONS

1. With power source disconnected from tool, securely fasten abrasive/accessory on tool with the wrench provided and the spindle lock on the gear case. The rated RPM of the accessory must be equal to or greater than the rated RPM of the tool.
Note: Insure that the correct guard is in place for the size wheel being used. 5" (89410 Guard) must be used for 5" wheels. 4-1/2" (89359 Guard) must be used for 4-1/2" wheels. (Both are supplied with model 40250.)
2. To adjust the guard loosen the **89357** Pinch Screw and position the guard between the operator and the wheel. Securely tighten the pinch screw.
3. **Check to make sure the switch is in the off position and connect power source to tool.**
4. Hold tool by the motor housing and the side handle. Do Not hold tool by head/housing assembly. Keep hands away from all grinding/sanding edges and moving parts.
5. Pull trigger to start tool. Release to disengage tool. If lock button is used, depress trigger slightly and it will release.

MAINTENANCE and ACCESSORY CARE INSTRUCTIONS

Important: A preventative maintenance program is recommended whenever portable power tools are used.

- Use only genuine Dynabrade replacement parts to insure quality. To order replacement parts, specify **Model #**, **Serial #** and **RPM** of your tool.

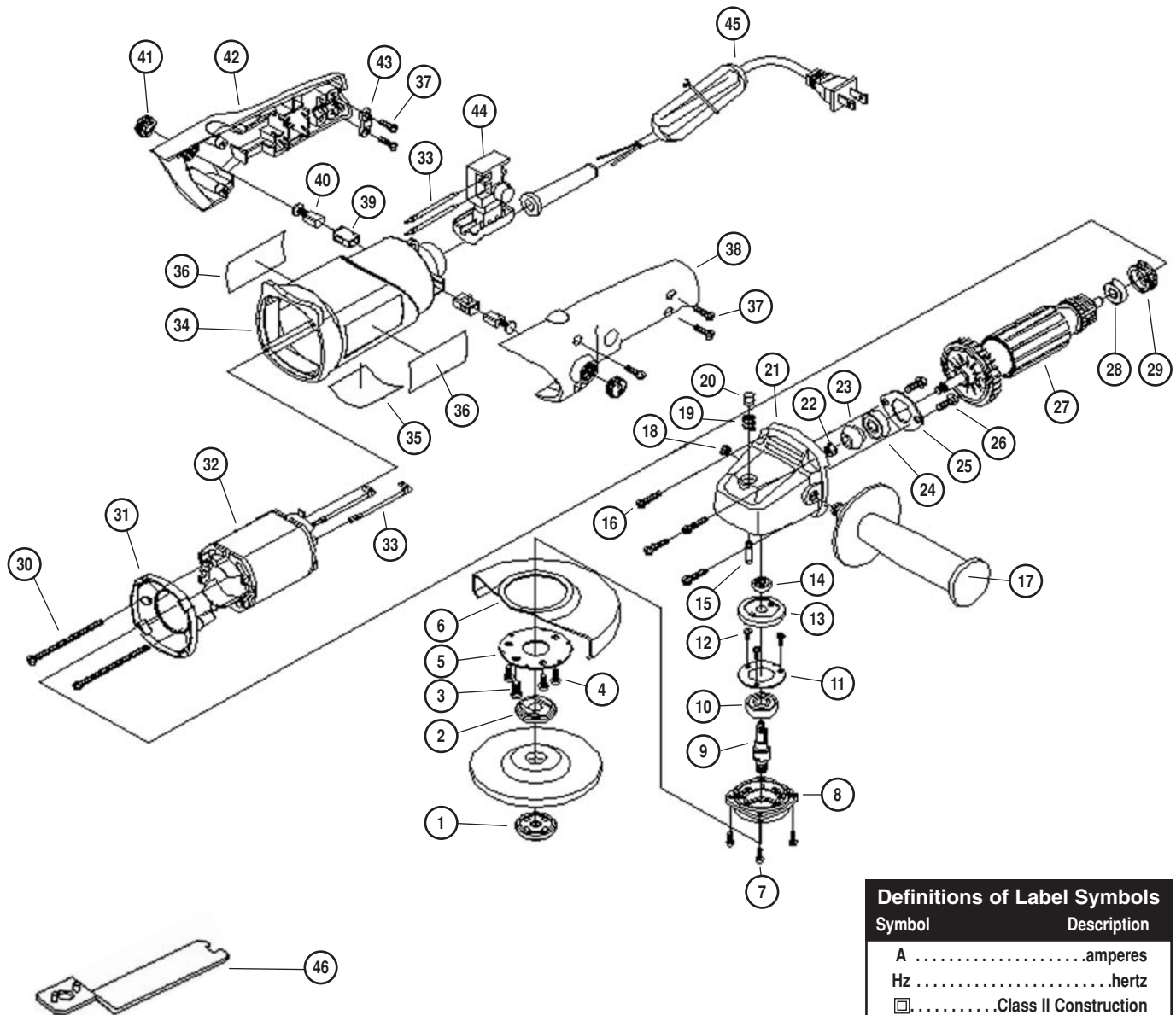
Routine Preventative Maintenance:

- Mineral spirits are recommended when cleaning the angle head. Do not use on electrical components or clean tool or parts with any solvents or oils containing acids, esters, ketones, chlorinated hydrocarbons or nitro carbons. Compressed air may be used to remove dirt from electrical components.
- **DO NOT** clean or maintain tools with chemicals that have a low flash point (example: WD-40®).
- Tool label must be kept legible at all times, if not, reorder Tool Specification Label and replace. User is responsible for maintaining specification information i.e.: Model #, S/N, and RPM. (See Assembly Breakdown)
- Visually inspect plugs and cords for frays, visible damage and signs of deterioration. Damaged or worn components must be replaced by qualified service personnel.
- Brush Changing – Unplug tool. Remove **89400** Brush Caps and worn **89414** Brushes. Install new brushes and replace brush caps. Run in 30 minutes at free speed to seat brushes. Brush changing – Change brushes every 100 hrs. to ensure proper tool function. After changing brushes, it is recommended to replace the right angle gear grease with **95542 Grease**.
- **After maintenance is performed on tool check for excessive tool vibration.**
- **Check for excessive current leakage at 550 volts with a current leakage checker on all screws and the gear case, if the electrical components have been disturbed during repair.**

Handling and Storage of Tool and Accessories:

- Use of tool rests, hangers and/or balancers is recommended. Bench mounts are **NOT** to be used.
- **DO NOT** carry tool by cord.
- Protect abrasive accessories from exposure to water, solvents, high humidity, freezing temperature and extreme temperature changes.
- Store accessories in protective racks or compartments to prevent damage.

40250 Complete Assembly



Definitions of Label Symbols	
Symbol	Description
A	amperes
Hz	hertz
□	Class II Construction
n_0	no load speed
.../min	revolutions per min.

Index Key

No. Part # Description

1 89310	Wheel Lock Nut	11 89306	Bearing Retainer	23 89318	Gear	35 40405	Specification Label
2 89356	Inner Flange	12 89307	Screw (3)	24 89319	Bearing	36 89413	Logo Label (2)
3 89357	Screw	13 89432	Gear	25 89320	Bearing Retainer	37 89403	Screw (6)
4 89307	Screw (3)	14 01015	Bearing	26 89321	Screw	38 89416	Left Rear Cover
5 89358	Wheel Cover Holder	15 89311	Shaft Lock Pin	27 89417	Armature	39 89404	Brush Holder (2)
6 Guard		16 89313	Screw (4)	28 89324	Bearing	40 89414	Brush (2)
89410	5" (127mm)	17 89351	Side Handle	29 89325	Bearing Holder	41 89400	Brush Cap (2)
89359	4-1/2" (114mm)	18 89312	Thread Plug	30 89409	Field Screw (2)	42 89401	Right Rear Cover
7 89300	Screw (3)	19 89315	Spring	31 89408	Fan Baffle	43 89402	Strain Relief
8 89360	Bearing Box	20 89316	Button	32 89407	Field	44 89418	Switch
9 89411	Spindle Assembly	21 89314	Gear Box	33 89406	Field Lead (4)	45 89419	Power Cord
10 50677	Bearing	22 89317	Nut	34 89405	Field Case	46 89305	Spanner Wrench

To order replacement parts, specify model number and serial number of your machine.

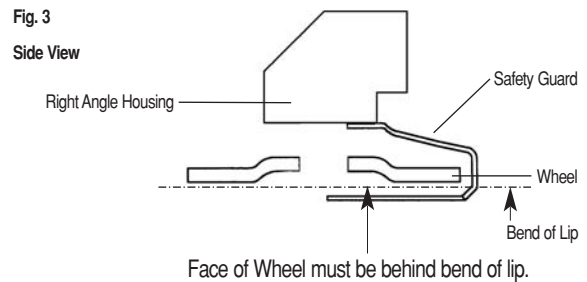
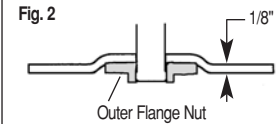
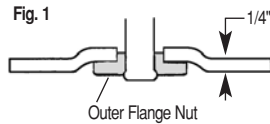
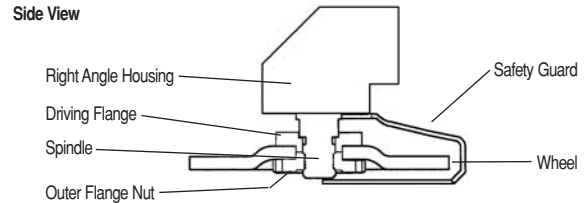
Wheel Mounting Instructions

Type 27 Flanged Wheel (7/8" Dia. Arbor Hole)

1. With power source disconnected from the tool.
2. Clean spindle and flange mounting surfaces. Inspect for nicks, cuts and sharp edges.
3. Install drive flange with raised boss facing outward. Engage bottom flange slot and spindle flats.
4. Check for flange flatness and runout by rotating spindle and drive flange together.
5. Install Type 27 grinding wheel over spindle thread and over raised boss on flange.
6. **With 1/4" thick wheels & greater**, install outer flange nut with raised boss facing toward abrasive wheel, engage spindle lock and secure flange firmly against wheel. (See fig. 1)
7. **With 1/8" thick wheels & less**, install outer flange nut with raised boss facing away from abrasive wheel, engage spindle lock and secure flange firmly against wheel. (See fig. 2)
8. Check for wheel firmness by holding the spindle and pulling on the edge of the wheel in the tightening direction.

Caution: Over tightening the outer flange nut can cause damage to the wheel and/or flanges.

- Use only Dynabrade flanges: **89310** & **89356** Flanges.



Type 27 Hubbed Wheel (5/8"-11 Internal Affixed Flange)

1. With power source disconnected from the tool.
2. Some TYPE 27 grinding wheels come equipped with a disposable flange affixed to them. For use of this type wheel store both the driving flange and the outer flange nut provided with the tool for future use.
3. Engage spindle lock and thread grinding wheel to tool securely.
4. Visually inspect the grinding surface face relationship to the bend of the lip on the guard.
5. **ONLY USE** grinding wheel whose face of the wheel is behind bend of lip on guard. (See fig. 3)

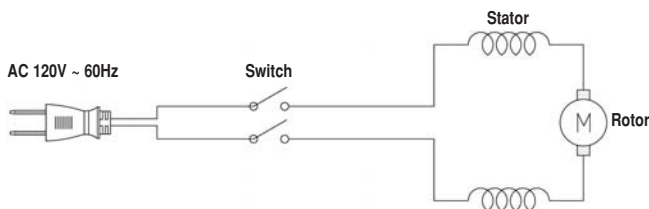
One Year Warranty

Following the reasonable assumption that any inherent defect which might prevail in a product will become apparent to the user within one year from the date of purchase, all equipment of our manufacture is warranted against defects in workmanship and materials under normal use and service. We shall repair or replace at our factory, any equipment or part thereof which shall, within one year after delivery to the original purchaser, indicate upon our examination to have been defective. Our obligation is contingent upon proper use of Dynabrade tools in accordance with factory recommendations, instructions and safety practices. It shall not apply to equipment which has been subject to misuse, negligence, accident or tampering in any way so as to affect its normal performance. Normally wearable parts such as bearings, brushes, gears, etc., are not covered under this warranty.

Machine Specifications

Model Number	Motor RPM	Pad Diameter Inch (mm)	Voltage	Current	Phase	Frequency	Weight Pound (kg)	Length Inch (mm)	Height Inch (mm)
40250	10,000	5 (127/4-1/2 (114)	120 V (AC)	7.5 Amps	1	60 Hz	5.2 (2.4)	13.5 (343)	3.5 (89)

Wiring Diagram



Optional Accessories

FIND THE MOST CURRENT OFFERING OF ACCESSORIES AND SUPPORT DOCUMENTS @ WWW.DYNABRADE.COM



95542 Grease 10 oz.

- High film strength; excellent resistance to water, steam, etc.
- Workable range 0° F to 300° F.

Reference Contact Information

1. **CSA International**
8501 East Pleasant Valley Road
Cleveland, Ohio 4431-5575
Tel: 1 (216) 524-4990
Fax: 1 (216) 642-3463
2. **Government Printing Office – GPO**
Superintendent of Documents
Attn. New Orders
P.O. Box 371954
Pittsburgh, PA 15250-7954
Tel: 1 (202) 512-1803

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